JIFFY STAND EXTENSION KIT

GENERAL

Kit Number
50233-00

Models
For model fitment information, please see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Additional Parts Required
In addition to the enclosed kit parts, LOCTITE® 243 Threadlocker and Sealant (blue) (Harley-Davidson Part Number 99642-97) is required and can be purchased at a Harley-Davidson Dealer.

NOTE
A Service Manual for your model motorcycle is available from a Harley-Davidson Dealer.

Kit Contents
See Figure 3 and Table 1.

INSTALLATION

1. Block motorcycle under frame so that motorcycle is securely upright (not leaning to either side), and so that jiffy stand may be moved, without restriction, through its normal range of travel.

2. See Figure 3. Apply dish soap to nipple end of rubber bumper (3) and insert into hole in end of jiffy stand extension (4). Pull on end of nipple to properly seat the pad to the extension. Cut off rubber "pull end" at tip of nipple.

   NOTE
   On some 2000 to 2006 Touring models, Jiffy Stand is equipped with a rubber stop. Place the extension around the stop (as shown in Figure 1) when performing the next step. On 1999 and earlier models, verify that rubber stop on frame rail is in its correct location.

3. 1984 - 2006 Touring and 1986 - 2006 Softail models: See Figure 1. Move jiffy stand (2) to its extended position. If tab with rubber stop does not exist in position shown, place extension (1) onto upper flat section of jiffy stand, positioning it 1/2 inch away from the "bend line" (4) in flat section of jiffy stand. Mark the position of extension mounting hole onto jiffy stand. Remove extension from jiffy stand.

   2007 and later Touring models: See Figure 2. Move jiffy stand (2) to its extended position. Place extension (1) on top of the jiffy stand and against the jiffy stand rubber bumper (3) weldment (4). Mark the position of extension mounting hole onto jiffy stand. Remove extension from jiffy stand.

4. With jiffy stand in its extended position and with underside of jiffy stand flat section supported by a wood block(s), use a center punch to indent jiffy stand at center position marked in the previous steps. This will help to prevent the drill bit from wandering off center during the following procedure. Drill a starter hole, at the center punch indentation, through jiffy stand using a 1/8 inch diameter twist drill bit at a slow drill speed (use of a cutting oil is also recommended). Drill the finished hole using a 1/4 inch diameter twist drill bit at a slow drill speed. Deburr the top and bottom of the 1/4 diameter hole using a 3/8 inch diameter drill bit.

   NOTE
   A Service Manual for your model motorcycle is available from a Harley-Davidson Dealer.

5. See Figure 3. Apply LOCTITE 243 (Blue) to screw (2) and position the extension on jiffy stand. Install acorn nut (1) and tighten to 8 ft-lbs (10.8 Nm).

6. Check jiffy stand and extension for unrestricted movement through their normal range of travel.

7. Place jiffy stand in its extended position. Carefully remove support blocking from beneath motorcycle frame.
1. Extension
2. Jiffy stand
3. Rubber bumper
4. Extension arm tab location

Figure 2. Jiffy Stand Extension Orientation (2007 and Later Touring Models)

Table 1. Service Parts Table

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (Quantity)</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Nut, acorn, chrome, 1/4-20</td>
<td>94004-90T</td>
</tr>
<tr>
<td>2</td>
<td>Screw, hex button head, chrome</td>
<td>94388-92T</td>
</tr>
<tr>
<td>3</td>
<td>Bumper, rubber</td>
<td>62123-66</td>
</tr>
<tr>
<td>4</td>
<td>Extension, jiffy stand</td>
<td>50209-00</td>
</tr>
</tbody>
</table>